DROP-IN *Internally Threaded Expansion Shell Anchor*

Drop-in anchors are internally threaded deformation controlled expansion anchors with a preassembled expander plug, suitable for flush mount applications in solid base materials. The anchor is set by driving the expansion plug towards the bottom of the anchor using the setting tool. Drop-in anchors are also available in coil-threaded versions for ½" and ¾" coil threaded rod.

The Lipped Drop-In (DIAL) features a lip at the top of the anchor body that keeps the top of the anchor flush with the concrete. This eliminates the need for precisely drilled hole depths and allows for easier flush installation, consistent embedment and uniform rod lengths.

The ⅜" Short Drop-In Anchor (DIA37S) is for use in solid and hollow concrete. The short length permits shallow embedment, thus avoiding drilling into rebar or prestressing strands. The wide surface flange allows the DIA37S to be installed in deep or bottomless holes.

MATERIAL: Carbon and stainless steel
(DIA37S available in zinc plated carbon steel only)

FINISH: Carbon steel: Zinc plated

INSTALLATION:

- Drill a hole in the base material using the appropriate diameter carbide drill bit as specified in the table. Drill the hole to the specified embedment depth plus ⅛" for flush mounting. Blow the hole clean using compressed air. Overhead installations need not be blown clean.

Caution: Oversized holes will make it difficult to set the anchor and will reduce the anchor's load capacity.

- Insert anchor into hole. Tap with hammer until flush against surface.
- Using the Drop-in setting tool, drive expander plug towards the bottom of the anchor until shoulder of setting tool makes contact with the top of the anchor.

CODES: Drop-In: City of L.A. RR24682; Florida FL 5415.1; Dade County, FL 01-0820.06; Factory Mutual 3017082; Underwriters Laboratories File Ex3605. Meets requirements of Federal Specifications A-A-55614, Type I.
Short Drop-In: Factory Mutual 3017082 & Underwriters Laboratories File Ex3605.
The Load Tables list values based upon results from the most recent testing and may not reflect those in current code reports. Where code jurisdictions apply, consult the current reports for applicable load values.

TEST CRITERIA: The Drop-In anchor has been tested in accordance with ICC-ES's Acceptance Criteria for Expansion Anchors in Concrete and Masonry Elements (AC01). ICC-ES report ESR-1396 recognizes the Drop-In anchor for the following:

- Seismic/Wind Loading
- Combination Tension and Shear Loads
- Critical and Minimum Edge Distance and Spacing

SUGGESTED SPECIFICATIONS: Drop-In anchors shall be internally threaded, expanding shell anchors. The anchor shell shall be zinc plated carbon steel with a minimum 70,000 psi tensile strength, type 303 or 316 stainless steel, as called for on the drawings. Drop-In anchors shall meet Federal Specification A-A-55614, Type I. Anchors shall be Drop-Ins from Simpson Strong-Tie, Pleasanton, CA. Anchors shall be installed following Simpson Strong-Tie's instructions for Drop-Ins.

Drop-In

Lipped Drop-In

Short Drop-In

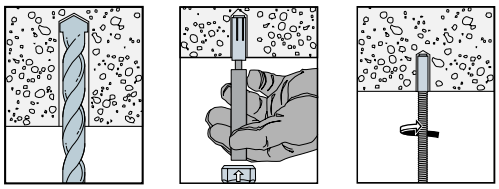
Coil Thread Drop-In

Material Specifications

Anchor Component	Component Material		
	Zinc Plated Carbon Steel	Type 303 Stainless Steel	Type 316 Stainless Steel
Anchor Body	Meets minimum 70,000 psi tensile	AISI 303. Meets chemical requirements of ASTM A-582	Type 316
Expander Plug	Meets minimum 50,000 psi tensile	AISI 303	Type 316
Thread	UNC 2B/Coil Thread	UNC 2B	Type 316

Note: DIA37S, DIA50C and DIA75C are not available in stainless steel.

Installation Sequence (Short Drop-In similar)



The anchor is fully expanded when the shoulder of the setting tool makes contact with the top of the anchor.

Drop-In Product Data - Carbon and Stainless Steel

Rod Size (in)	Carbon Steel Model No.	303 Stainless Model No.	316 Stainless Model No.	Drill Bit Diameter (in)	Bolt Threads (per in)	Body Length (in)	Quantity	
							Box	Ctn
1/4	DIA25	DIA25**SS**	DIA25**6SS**	3/8	20	1	100	500
3/8	DIA37	DIA37**SS**	DIA37**6SS**	1/2	16	1 1/2	50	250
1/2	DIA50	DIA50**SS**	DIA50**6SS**	5/8	13	2	50	200
5/8	DIA62	DIA62**SS**	•	7/8	11	2 1/2	25	100
3/4	DIA75	DIA75**SS**	•	1	10	3 1/8	20	80

Drop-In

Lipped Drop-In Product Data

Rod Size (in)	Carbon Steel Model No.	Drill Bit Diameter (in)	Bolt Threads (per in)	Body Length (in)	Quantity	
					Box	Ctn
1/4	DIAL25	3/8	20	1	100	500
3/8	DIAL37	1/2	16	1 1/2	50	250
1/2	DIAL50	5/8	13	2	50	200

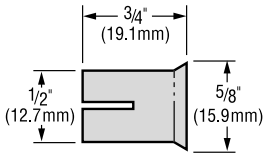
Lipped Drop-In

Short Drop-In Product Data

Rod Size (in)	Carbon Steel Model No.	Drill Bit Diameter (in)	Bolt Threads (per in)	Body Length (in)	Quantity	
					Box	Ctn
3/8	DIA37S[1]	1/2	16	3/4	100	500

1. A dedicated setting tool is included with each box of the DIA37S.

Short Drop-In



Short Drop-In Dimensions

Coil Thread Drop-In Product Data

Rod Size (in)	Carbon Steel Model No.	Drill Bit Diameter (in)	Bolt Threads (per in)	Body Length (in)	Quantity	
					Box	Ctn
1/2	DIA50C[1]	5/8	6	2	50	200
3/4	DIA75C[1]	1	5	3 1/8	20	80

1. DIA50C and DIA75C accept ½" and ¾" coil thread rod, respectively.

Coil Thread Drop-In

Drop-In Setting Tool Product Data

Model No.	For use With	Box Qty
DIAST25	DIA25, DIAL25	10
DIAST37	DIA37, DIAL37	10
DIAST50	DIA50, DIA50C, DIAL50	10
DIAST62	DIA62	5
DIAST75	DIA75, DIA75C	5

1. Setting Tools sold separately except for DIA37S.
2. Setting Tools for use with carbon and stainless steel Drop-In anchors.

Standard Setting Tool

Tension Loads for Drop-In (Carbon and Stainless Steel) and Lipped Drop-In (Carbon Steel) Anchors in Normal-Weight Concrete

Rod Size in. (mm)	Drill Bit Dia. in.	Embed. Depth in. (mm)	Critical Edge Dist. in. (mm)	Critical Spacing in. (mm)	Tension Load							
					f'c >= 2000 psi (13.8 MPa) Concrete			f'c >= 3000 psi (20.7 MPa) Concrete	f'c >= 4000 psi (27.6 MPa) Concrete			
					Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)	Allow. lbs. (kN)	Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)	
1/4 (6.4)	3/8	1 (25)	3 (76)	4 (102)	1,400 (6.2)	201 (0.9)	350 (1.6)	405 (1.8)	1,840 (8.2)	451 (2.0)	460 (2.0)	
3/8 (9.5)	1/2	1 1/2 (38)	4 1/2 (114)	6 (152)	2,400 (10.7)	251 (1.1)	600 (2.7)	795 (3.5)	3,960 (17.6)	367 (1.6)	990 (4.4)	
1/2 (12.7)	5/8	2 (51)	6 (152)	8 (203)	3,320 (14.8)	372 (1.7)	830 (3.7)	1,178 (5.2)	6,100 (27.1)	422 (1.9)	1,525 (6.8)	
5/8 (15.9)	7/8	2 1/2 (64)	7 1/2 (191)	10 (254)	5,040 (22.4)	689 (3.1)	1,260 (5.6)	1,715 (7.6)	8,680 (38.6)	971 (4.3)	2,170 (9.7)	
3/4 (19.1)	1	3 (76)	9 (229)	12 (305)	8,160 (36.3)	961 (4.3)	2,040 (9.1)	2,365 (10.5)	10,760 (47.9)	1,696 (7.5)	2,690 (12.0)	

1. The allowable loads listed are based on a safety factor of 4.0.
2. Allowable loads may be increased by 33⅓% for short-term loading due to wind or seismic forces where permitted by code.
3. Refer to allowable load adjustment factors for edge distance and spacing on page 139.
4. Allowable loads may be linearly interpolated between concrete strengths listed.
5. The minimum concrete thickness is 1½ times the embedment depth.

*See page 7 for an explanation of the load table icons

Shear Loads for Drop-In (Carbon and Stainless Steel) and Lipped Drop-In (Carbon Steel) Anchors in Normal-Weight Concrete

Rod Size in. (mm)	Drill Bit Dia. in.	Embed. Depth in. (mm)	Critical Edge Dist. in. (mm)	Critical Spacing in. (mm)	Shear Load				
					f'c >= 2000 psi (13.8 MPa) Concrete			f'c >= 3000 psi (20.7 MPa) Concrete	f'c >= 4000 psi (27.6 MPa) Concrete
					Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)	Allow. lbs. (kN)	Allow. lbs. (kN)
1/4 (6.4)	3/8	1 (25)	3 1/2 (89)	4 (102)	1,960 (8.7)	178 (0.8)	490 (2.2)	490 (2.2)	490 (2.2)
3/8 (9.5)	1/2	1 1/2 (38)	5 1/4 (133)	6 (152)	3,240 (14.4)	351 (1.6)	810 (3.6)	925 (4.1)	1,040 (4.6)
1/2 (12.7)	5/8	2 (51)	7 (178)	8 (203)	7,000 (31.1)	562 (2.5)	1,750 (7.8)	1,750 (7.8)	1,750 (7.8)
5/8 (15.9)	7/8	2 1/2 (64)	8 3/4 (222)	10 (254)	11,080 (49.3)	923 (4.1)	2,770 (12.3)	2,770 (12.3)	2,770 (12.3)
3/4 (19.1)	1	3 (76)	10 1/2 (267)	12 (305)	13,800 (61.4)	1,781 (7.9)	3,450 (15.3)	3,725 (16.6)	4,000 (17.8)

1. The allowable loads listed are based on a safety factor of 4.0.
2. Allowable loads may be increased by 16% for short-term loading due to wind or seismic forces where permitted by code.
3. Refer to allowable load adjustment factors for edge distance and spacing on page 139.
4. Allowable loads may be linearly interpolated between concrete strengths listed.
5. The minimum concrete thickness is 1½ times the embedment depth.

Tension Loads for Coil Thread Drop-In Anchors in Normal-Weight Concrete

Model No.	Drill Bit Dia. in.	Embed. Depth in. (mm)	Tension Critical Edge Dist. in. (mm)	Critical Spacing in. (mm)	Tension Load					
					f'c >= 2500 psi (13.8 MPa) Concrete			f'c >= 4000 psi (13.8 MPa) Concrete		
					Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)	Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)
DIA75C	1	3 (76)	9 (229)	12 (305)	10,520 (46.8)	1,100 (4.9)	2,630 (11.7)	12,980 (57.7)	1,548 (6.9)	3,245 (14.4)

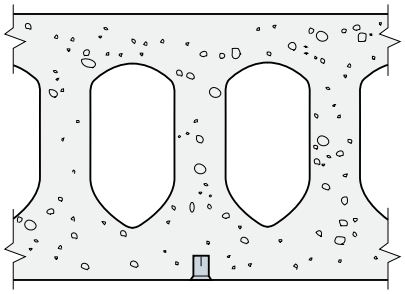
1. The allowable loads listed are based on a safety factor of 4.0.
2. Allowable loads may not be increased for short-term loading due to wind or seismic forces.
3. Refer to allowable load adjustment factors for edge distance and spacing on page 139.
4. The minimum concrete thickness is 1½ times the embedment depth.

Tension and Shear Loads for ⅜" Short Drop-In Anchor in Normal-Weight Concrete and Hollow Core Concrete Panel

Model No.	Rod Size in. (mm)	Drill Bit Dia. in.	Embed. Depth in. (mm)	Tension Critical Edge Dist. in. (mm)	Shear Critical Edge Dist. in. (mm)	Critical Spacing in. (mm)	Tension Load			Shear Load		
							Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)	Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)
Normal-Weight Concrete, f'c >= 2000 psi (13.8 MPa)												
DIA37S	**3/8** (9.5)	**1/2**	**3/4** (19)	**4 1/2** (114)	**5 1/4** (133)	**3** (76)	**1,948** (8.7)	**44** (0.2)	**485** (2.2)	**2,274** (10.1)	**374** (1.7)	**570** (2.5)
Hollow Core Concrete Panel, f'c >= 4000 psi (27.6 Mpa)												
DIA37S	**3/8** (9.5)	**1/2**	**3/4** (19)	**4 1/2** (114)	**5 1/4** (133)	**3** (76)	**2,701** (12.0)	**344** (1.5)	**675** (3.0)	**3,308** (14.7)	**210** (0.9)	**825** (3.7)

1. The allowable loads listed are based on a safety factor of 4.0.
2. Allowable loads may not be increased for short-term loading due to wind or seismic forces.
3. Refer to allowable load adjustment factors for edge distance and spacing on page 139.

*See page 7 for an explanation of the load table icons



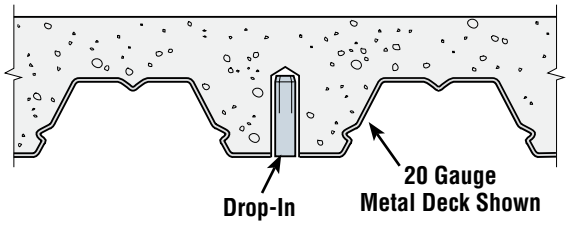
Hollow Core Concrete Panel
(Anchor can be installed below web or hollow core)

Tension and Shear Loads for Drop-In (Carbon Steel) and Lipped Drop-In (Carbon Steel) Anchors in Lightweight Concrete over Metal Deck

Model No.	Rod Size in. (mm)	Drill Bit Dia. in.	Embed. Depth in. (mm)	Tension Critical Edge Dist. in. (mm)	Shear Critical Edge Dist. in. (mm)	Critical Spacing in. (mm)	Tension Load (Install through Metal Deck) f'c >= 3000 psi (20.7 MPa) Concrete			Shear Load (Install through Metal Deck) f'c >= 3000 psi (20.7 MPa) Concrete		
							Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)	Ultimate lbs. (kN)	Std. Dev. lbs. (kN)	Allow. lbs. (kN)
DIA37	**3/8** (9.5)	**1/2**	**1 1/2** (38)	**6** (152)	**7** (178)	**8** (203)	**3,000** (13.3)	**367** (1.6)	**750** (3.3)	**2,400** (10.7)	**187** (0.8)	**600** (2.7)
DIA50	**1/2** (12.7)	**5/8**	**2** (51)	**8** (203)	**9 3/8** (238)	**10 5/8** (270)	**3,580** (15.9)	**861** (3.8)	**895** (4.0)	**5,600** (24.9)	**200** (0.9)	**1,400** (6.2)

1. The allowable loads listed are based on a safety factor of 4.0.
2. Allowable loads may not be increased for short-term loading due to wind or seismic forces.
3. Refer to allowable load adjustment factors for edge distance and spacing on page 140.

Lightweight Concrete over Metal Deck



Load Adjustment Factors for Drop-In (Carbon and Stainless Steel) and Lipped Drop-In (Carbon Steel) Anchors in Normal-Weight Concrete: Edge Distance and Spacing, Tension and Shear Loads

How to use these charts:

1. The following tables are for reduced Edge Distance and Spacing.
2. Locate the anchor size to be used for either a tension and/or shear load application.
3. Locate the edge distance (C_{act}) or spacing (S_{act}) at which the anchor is to be installed.
4. The load adjustment factor (f_c or f_s) is the intersection of the row and column.
5. Multiply the allowable load by the applicable load adjustment factor.
6. Reduction factors for multiple edges or spacing are multiplied together.

Edge Distance Tension (f_c)

*See page 7 for an explanation of the load table icons

Edge Dist. C_{act} (in)	Size	1/4	3/8	1/2	5/8	3/4
	C_{cr}	3	4 1/2	6	7 1/2	9
	C_{min}	1 3/4	2 5/8	3 1/2	4 3/8	5 1/4
	f_{cmin}	0.65	0.65	0.65	0.65	0.65
1 3/4		0.65				
2		0.72				
2 1/2		0.86				
2 5/8		0.90	0.65			
3		1.00	0.72			
3 1/2			0.81	0.65		
4			0.91	0.72		
4 3/8			0.98	0.77	0.65	
4 1/2			1.00	0.79	0.66	
5				0.86	0.72	
5 1/4				0.90	0.75	0.65
5 1/2				0.93	0.78	0.67
6				1.00	0.83	0.72
6 1/2					0.89	0.77
7					0.94	0.81
7 1/2					1.00	0.86
8						0.91
8 1/2						0.95
9						1.00

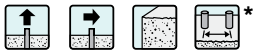
See Notes Below

Edge Distance Shear (f_c)

Edge Dist. C_{act} (in)	Size	1/4	3/8	1/2	5/8	3/4
	C_{cr}	3 1/2	5 1/4	7	8 3/4	10 1/2
	C_{min}	1 3/4	2 5/8	3 1/2	4 3/8	5 1/4
	f_{cmin}	0.45	0.45	0.45	0.45	0.45
1 3/4		0.45				
2		0.53				
2 1/2		0.69				
2 5/8		0.73	0.45			
3		0.84	0.53			
3 1/2		1.00	0.63	0.45		
4			0.74	0.53		
4 3/8			0.82	0.59	0.45	
4 1/2			0.84	0.61	0.47	
5			0.95	0.69	0.53	
5 1/4			1.00	0.73	0.56	0.45
5 1/2				0.76	0.59	0.48
6				0.84	0.65	0.53
6 1/2				0.92	0.72	0.58
7				1.00	0.78	0.63
7 1/2					0.84	0.69
8					0.91	0.74
8 1/2					0.97	0.79
8 3/4					1.00	0.82
9						0.84
9 1/2						0.90
10						0.95
10 1/2						1.00

1. C_{act} = actual edge distance at which anchor is installed (inches).
2. C_{cr} = critical edge distance for 100% load (inches).
3. C_{min} = minimum edge distance for reduced load (inches).
4. f_c = adjustment factor for allowable load at actual edge distance.
5. f_{ccr} = adjustment factor for allowable load at critical edge distance. f_{ccr} is always = 1.00.
6. f_{cmin} = adjustment factor for allowable load at minimum edge distance.
7. $f_c = f_{cmin} + [(1 - f_{cmin}) (C_{act} - C_{min}) / (C_{cr} - C_{min})]$.

Spacing Tension and Shear (f_s)



S_{act} (in)	Size	1/4	3/8[8]	3/8	1/2	5/8	3/4
	Embed	1	3/4	1 1/2	2	2 1/2	3
	S_{cr}	4	3	6	8	10	12
	S_{min}	2	1 1/2	3	4	5	6
	f_{smin}	0.50	0.50	0.50	0.50	0.50	0.50
1 1/2			0.50				
2		0.50	0.67				
2 1/2		0.63	0.83				
3		0.75	1.00	0.50			
3 1/2		0.88		0.58			
4		1.00		0.67	0.50		
4 1/2				0.75	0.56		
5				0.83	0.63	0.50	
5 1/2				0.92	0.69	0.55	
6				1.00	0.75	0.60	0.50
7					0.88	0.70	0.58
8					1.00	0.80	0.67
9						0.90	0.75
10						1.00	0.83
11							0.92
12							1.00

1. S_{act} = actual spacing distance at which anchors are installed (inches).
2. S_{cr} = critical spacing distance for 100% load (inches).
3. S_{min} = minimum spacing distance for reduced load (inches).
4. f_s = adjustment factor for allowable load at actual spacing distance.
5. f_{scr} = adjustment factor for allowable load at critical spacing distance. f_{scr} is always = 1.00.
6. f_{smin} = adjustment factor for allowable load at minimum spacing distance.
7. $f_s = f_{smin} + [(1 - f_{smin}) (S_{act} - S_{min}) / (S_{cr} - S_{min})]$.
8. ⅜" Short Drop-In (DIA37S).

Load Adjustment Factors for Drop-In (Carbon and Stainless Steel) and Lipped Drop-In (Carbon Steel) Anchors in Lightweight Concrete over Metal Deck: Edge Distance and Spacing, Tension and Shear Loads

How to use these charts:

1. The following tables are for reduced Edge Distance and Spacing.
2. Locate the anchor size to be used for either a tension and/or shear load application.
3. Locate the edge distance (C_{act}) or spacing (S_{act}) at which the anchor is to be installed.
4. The load adjustment factor (f_c or f_s) is the intersection of the row and column.
5. Multiply the allowable load by the applicable load adjustment factor.
6. Reduction factors for multiple edges or spacing are multiplied together.

Edge Distance Tension (f_c)

Edge Dist. C_{act} (in)	Size	3/8	1/2
	C_{cr}	6	8
	C_{min}	3 1/2	4 3/4
	f_{cmin}	0.65	0.65
3 1/2		0.65	
4		0.72	
4 1/2		0.79	
4 3/4		0.83	0.65
5		0.86	0.68
5 1/2		0.93	0.73
6		1.00	0.78
6 1/2			0.84
7			0.89
7 1/2			0.95
8			1.00

*See page 7 for an explanation of the load table icons

See Notes Below

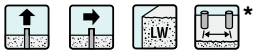
Edge Distance Shear (f_c)

Edge Dist. C_{act} (in)	Size	3/8	1/2
	C_{cr}	7	9 3/8
	C_{min}	3 1/2	4 3/4
	f_{cmin}	0.45	0.45
3 1/2		0.45	
4		0.53	
4 1/2		0.61	
4 3/4		0.65	0.45
5		0.69	0.48
5 1/2		0.76	0.54
6		0.84	0.60
6 1/2		0.92	0.66
7		1.00	0.72
7 1/2			0.78
8			0.84
8 1/2			0.90
9			0.96
9 3/8			1.00

1. C_{act} = actual edge distance at which anchor is installed (inches).
2. C_{cr} = critical edge distance for 100% load (inches).
3. C_{min} = minimum edge distance for reduced load (inches).
4. f_c = adjustment factor for allowable load at actual edge distance.
5. f_{ccr} = adjustment factor for allowable load at critical edge distance. f_{ccr} is always = 1.00.
6. f_{cmin} = adjustment factor for allowable load at minimum edge distance.
7. $f_c = f_{cmin} + [(1 - f_{cmin}) (C_{act} - C_{min}) / (C_{cr} - C_{min})]$.

Spacing Tension and Shear (f_s)

S_{act} (in)	Size	3/8	1/2
	S_{cr}	8	10 5/8
	S_{min}	4	5 1/4
	f_{cmin}	0.50	0.50
4		0.50	
4 1/2		0.56	
5		0.63	
5 1/4		0.66	0.50
6		0.75	0.57
6 1/2		0.81	0.62
7		0.88	0.66
7 1/2		0.94	0.71
8		1.00	0.76
8 1/2			0.80
9			0.85
9 1/2			0.90
10			0.94
10 5/8			1.00



1. S_{act} = actual spacing distance at which anchors are installed (inches).
2. S_{cr} = critical spacing distance for 100% load (inches).
3. S_{min} = minimum spacing distance for reduced load (inches).
4. f_s = adjustment factor for allowable load at actual spacing distance.
5. f_{scr} = adjustment factor for allowable load at critical spacing distance. f_{scr} is always = 1.00.
6. f_{smin} = adjustment factor for allowable load at minimum spacing distance.
7. $f_s = f_{smin} + [(1 - f_{smin}) (S_{act} - S_{min}) / (S_{cr} - S_{min})]$.